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## SMUTTLE CRITICAL ITEMS LIST - ORBITER

SUBSYSTEM : EPD&C - ATCS/RFCA FMEA NO 05-6WC-1005 -3 REV:06/10/

ASSEMBLY : PANEL L1A2

:ME452-0102-7403

P/N RI P/N VENDOR:

QUANTITY :2 (TWO),

ONE PER LOOP

CRIT. FUNC: CRIT. HLW:

102 103 104

EFFECTIVITY: Х х PHASE(S): PL ĽΦ OO X DO X LS

REDUNDANCY SCREEN:

APPROVED BY:

VEHICLE

A-PASS B-FAIL C-PAS APPROVED

PREPARED BY: BI BROWN DĪS REL

M HOVE

J COURSEN

DES REL

QE

Milmi C Hor 6-0-18 42 Comen 6:21:88

SSM REL

VED BY (NASA): QE P

6/2018

EAC SIN The Thomas on as

ITEM:

QE.

SWITCH, TOGGLE. RADIATOR BYPASS VALVE MANUAL STLECT.

PUNCTION:

PROVIDES MANUAL CONTROL OF THE RADIATOR BYPASS VALVE WHEN MODE SWIT 31V73A1A2\$35 (\$36) IS IN THE MANUAL POSITION. 31V73A12529 (\$30).

PAILURE MODE:

SHORT TO CASE (GROUND) (BOTH BYPASS VALVE MOTORS)

CAUSE(S):

PIECE PART STRUCTURAL FAILURE, CONTAMINATION, MECHANICAL SHOC VIERATION, PROCESSING ANOMALY

EFFECT(5) ON:

- (A) SUBSYSTEM (B) INTERFACES (C) MISSION (D) CREW/VEHICLE
- (A) LOSS OF AC POWER TO BOTH BYPASS VALVE MOTORS.
- (B) LOSS OF RADIATOR FLOW CAPABILITY IF BYPASS VALVE IS CLOSED AND LOS OF UNDER TEMP PROTECTION IF SYPASS VALVE IS OPEN FOR ONE FREON LOOP.
- (C) EARLY MISSION TERMINATION AFTER PAILURE IS DETECTED.
- (D) NO EFFECT.
- (E) FUNCTIONAL CRITICALITY EFFECT SECOND ASSOCIATED FAILURE (LOSS ( RADIATOR FLOW CONTROL VALVE FUNCTION) CAN CAUSE UNDER TEMP (
  INTERCHANGER AND RESULTS IN LOSS OF COOLING LOOPS AND POSSIBLE LOSS ( CREW/VEHICLE. SCREEN B FAILS BECAUSE THERE IS NO INSTRUMENTATION O INDICATE LOSS OF POWER TO BYPASS VALVE CONTROL MOTORS.

DISPOSITION & RATIONALE:

- (A) DESIGN (B) TEST (C) INSPECTION (D) FAILURE HISTORY (E) OPERATIONAL USE
- (A-D) DISPOSITION AND RATIONALE REFER TO APPENDIX A, ITEM NO. 1 - TOGGLE SWITCH.
- (B) GROUND TURNAROUND TEST BYPASS VALVE AND SWITCH ARE VERIFIED PRIOR TO EACH PLIGHT.

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## SHUTTLE CRITICAL ITEMS LIST - ORBITER

SUBSYSTEM : EPD&C - ATCS/RFCA FMEA NO 05-6WC-1005 -3 REV:06/10/88

(E) OPERATIONAL USE

FOR EYPASS VALVE FAILED CLOSED, TURN OFF ASSOCIATED FREON PUMP AND PERFORM VEHICLE POWERDOWN. FREON FUMP WILL BE REACTIVATED FOR ENTRY.

FOR BYPASS VALVE FAILED OPEN, FAILURE IS UNDETECTABLE AND NO CREW ACTION IS REQUIRED FOR FIRST FAILURE.

SECOND FAILURE "LOSS OF RADIATOR FLOW CONTROL" MAY CAUSE UNDERTEM: CONDITION WHICH WILL BE INDICATED BY ONBOARD ALARM 'EVAP OUT TEMP'. TURE OFF ASSOCIATED FREON FUMP AND 'LOSS OF ONE FREON LOOP POWERDOWN' WILL BE PERFORMED FOR ENTRY.