PAGE: 1

PRINT DATE: 01/04/96

FAILURE MODES EFFECTS ANALYSIS (FMEA) -- NON-CIL HARDWARE

NUMBER: M5-8MR-8031- X

SUBSYSTEM NAME: ORBITER DOCKING SYSTEM

REVISION:

0

PART NAME VENDOR NAME PART NUMBER VENDOR NUMBER

LRU

CONNECTOR

SWITCHING BOX (CSB)

СЛИЮ.642522.001

PART DATA

EXTENDED DESCRIPTION OF PART UNDER ANALYSIS:

CONNECTOR SWITCHING BOX (CSB) - ELECTROMECHANICAL INSTRUMENT

REFERENCE DESIGNATORS:

QUANTITY OF LIKE ITEMS: 1

ONE

FUNCTION:

THE CONNECTOR SWITCHING BOX IS AN ELECTROMECHANICAL INSTRUMENT WHICH:

1) - SWITCHES TWO PAIRS OF KLEN-TYPE CONNECTORS VIA AN ELECTRIC OR MANUAL DRIVE. THE ELECTRIC DRIVE HAS TWO ELECTRIC MOTORS ONE OF WHICH IS STAND-BY, ONE SWITCHING UNIT PROVIDES OPERATION OF ONE OF TWO ELECTRIC MOTORS;

2) - PASSES THROUGH ITSELF CONTROL CIRCUITS (AS PASSIVE ELEMENT)

INPUT/OUTPUT FUNCTIONS:

ONE INPUT (8 CONNECTORS)
TWO OUTPUTS (8 CONNECTORS FOR EVERYONE)
SWITCHING OF 254 CIRCUITS, OF WHICH: 86 CIRCUITS - TM, 168
CIRCUITS ARE FUNCTIONAL
THE TM DATA ENTERS "SHUTTLE" PANEL

ALL DOCKING MECHANISM FUNCTIONS EXCEPT FOR PYRO SEPARATION ARE TRANSFERED BY THE CONNECTOR SWITCHING BOX.

NOTE: CSB FMEA IS ONLY APPLICABLE FOR MISSIONS REQUIRING TRANSFER OF ELECTRICAL FUNCTIONS BETWEEN THE ODS DOCKING MECHANISM AND SOME OTHER MECHANISM (E.G. DMM, PMA, ETC.).

REFERENCE DOCUMENTS: ECN 104

ECN 104-25012A CKB>=468312=001 33Y.5212.005."3 VS70-953104 133Y.5212.011."3

211 ORIGINAL

FAILURE MODES EFFECTS ANALYSIS (FMEA) — NON-CIL FAILURE MODE NUMBER: MS-6MR-8031- 01

REVISION#

0

5/19/95

SUBSYSTEM NAME: ORBITER DOCKING SYSTEM

LRU: CONNECTOR SWITCHING BOX

ITEM NAME: CONNECTOR SWITCHING BOX

CRITICALITY OF THIS

FAILURE MODE: 1R3

FAILURE MODE:

LOSS OF ONE MOTOR OF THE SWITCHING MECHANISM

MISSION PHASE:

00

ON-ORBIT

VEHICLE/PAYLOAD/KIT EFFECTIVITY: 104 ATLANTIS

CAUSE:

MULTIPLE INTERNAL COMPONENT FAILURES

CRITICALITY 1/1 DURING INTACT ABORT ONLY? NO

CRITICALITY 1RZ DURING INTACT ABORT ONLY (AVIONICS ONLY)? N/A

REDUNDANCY SCREEN

A) PASS

B) PASS

C) PASS

PASS/FAIL RATIONALE:

A)

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METHOD OF FAULT DETECTION:

INFORMATION ABOUT INITIAL AND FINAL POSITION OF THE SWITCHING BOX MECHANISM IS GOING TO THE "SHUTTLE" TM AND TO THE "SHUTTLE" PANEL; INFORMATION ABOUT MATING OF THE CONNECTORS IS GOING TO THE "SHUTTLE" TM.

MASTER MEAS, LIST NUMBERS:

P27X9001Y - CONNECTOR MATE XPI IND

P27X9002Y - CONNECTOR MATE XP2 IND P27X9003Y - CONNECTOR MATE XP3 IND P27X9004Y - CONNECTOR MATE XP4 IND

P27X9005Y - ODM POSITION P27X9006Y - DMM1 POSITION

CORRECTING ACTION: (1) SWITCH TO BACK UP MOTOR: (2) IF MOTOR CONTROL IS LOSS PERFORM MANUAL SWITCHING FUNCTION (FOR UNDOCKING - IF TIME ALLOWS); (3) UTILIZE PYROTECHNIC SEPARATION SYSTEM IF UNABLE TO MANUALLY SWITCH: (4) IN CASE CAPABILITY TO IMPLEMENT PYROTECHNIC SEPARATION IS LOST - PERFORM EVATOR REMOVE 96 BOLTS.

21 ORIGINAL

FAILURE MODES EFFECTS ANALYSIS (FMEA) — NON-CIL FAILURE MODE NUMBER: MS-6MR-8031- 01

REMARKS/RECOMMENDATIONS:

TWO REDUNDANT MOTORS ARE PROVIDED TO CONTROL SWITCHING OF CONNECTORS. ONLY ONE MOTOR IS ACTIVATED AT A TIME. THE OTHER MOTOR IS IN STANDBY REDUNDANCY. PYRO CONTROL IS NOT SWITCHED.

- FAILURE EFFECTS -

(A) SUBSYSTEM:

NO EFFECT - LOSS OF MOTOR REDUNDANCY ONLY.

(B) INTERFACING SUBSYSTEM(5):

DEGRADED CONNECTOR SWITCHING BOX CAPABILITY.

(C) MISSION:

NO EFFECT ON MISSION.

(D) CREW, VEHICLE, AND ELEMENT(S):

NO EFFECT FIRST FAILURE.

(E) FUNCTIONAL CRITICALITY EFFECTS:

POSSIBLE LOSS OF CREW OR VEHICLE AFTER FOUR FAILURES.

FIRST FAILURE (ONE MOTOR FAILS TO FUNCTION) - NO EFFECT, LOSS OF REDUNDANCY ONLY.

SECOND FAILURE (SECOND MOTOR FAILS TO FUNCTION) - LOSS OF SWITCHING CAPABILITY RESULTING IN LOSS OF NOMINAL UNDOCKING CAPABILITY. THIRD FAILURE (FAILURE WITHIN PYRO SUBSYSTEM) - LOSS OF CAPABILITY TO IMPLEMENT PYRO SEPARATION.

DESIGN CRITICALITY (PRIOR TO OPERATIONAL DOWNGRADE, DESCRIBED IN F): N/A

(F) RATIONALE FOR CRITICALITY CATEGORY DOWNGRADE:
NONE, CRITICALITY UNCHANGED, WORKAROUNDS ADD TO REDANDANCY.

FOURTH FAILURE (INABILITY TO PERFORM EVA TO MANUALLY SWITCH CONNECTORS OR REMOVE 96 BOLTS) -COMPLÉTE LOSS OF ALL UNDOCKING CAPABILITY.

- TIME FRAME -

TIME FROM FAILURE TO CRITICAL EFFECT: HOURS TO DAYS

TIME FROM FAILURE OCCURRENCE TO DETECTION: SECONDS

TIME FROM DETECTION TO COMPLETED CORRECTIVE ACTION: MINUTES TO HOURS

TIME REQUIRED TO IMPLEMENT CORRECTIVE ACTION LESS THAN TIME TO EFFECT? YES

²¹³ ORIGINAL

FAILURE MODES EFFECTS ANALYSIS (FMEA) -- NON-CIL FAILURE MODE NUMBER: M5-6MR-B031- 01

RATIONALE FOR TIME TO CORRECTING ACTION VS TIME TO EFFECT: CREW WOULD HAVE SUFFICIENT TIME TO PERFORM EVA.

HAZARDS REPORT NUMBER(S): ORBI 401A

HAZARD DESCRIPTION:

INABILITY TO SEPARATE ORBITER AND MIR.

- APPROVALS -

PRODUCT ASSURANCE ENGR. :

DESIGN ENGINEER

DESIGN ENGINEER

M. NIKOLAYEVA

R. TUKAVIN

A. DONCHENKO