

**FAILURE MODES EFFECTS ANALYSIS (FMEA) -- NON-CIL HARDWARE
NUMBER:M5-6SS-0109 -X**

SUBSYSTEM NAME: ISS DOCKING SYSTEM

REVISION: 0 02/27/98

PART DATA

	PART NAME VENDOR NAME	PART NUMBER VENDOR NUMBER
LRU	:MID PCA-1	VO70-764400
LRU	:MID PCA-2	VO70-764430
SRU	:REMOTE POWER CONTROLLER	MC450-0017-X200

EXTENDED DESCRIPTION OF PART UNDER ANALYSIS:

REMOTE POWER CONTROLLER, TYPE III, CLASS B, 20 AMP - PSU POWER MAIN A AND MAIN B CONTROL CIRCUIT.

REFERENCE DESIGNATORS: 40V76A25RPC17
40V76A26RPC17

QUANTITY OF LIKE ITEMS: 2
TWO

FUNCTION:

THE REMOTE POWER CONTROLLERS PROVIDE POWER DISTRIBUTION AND CIRCUIT PROTECTION ACTIVATION OF THE PSU POWER MAIN A AND MAIN B POWER CIRCUITS.

REFERENCE DOCUMENTS: 1) VS70-953103, INTEGRATED SCHEMATIC - 53G, MAIN A/MAIN B SUPPLY BUS POWER DISTRIBUTION

FAILURE MODES EFFECTS ANALYSIS FMEA - NON-CIL FAILURE MODE

NUMBER: M5-6SS-0109-01

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SUBSYSTEM NAME: ISS DOCKING SYSTEM

LRU: MID PCA-1. 2

ITEM NAME: REMOTE POWER CONTROLLER

CRITICALITY OF THIS

FAILURE MODE: 1R3

FAILURE MODE:

LOSS OF OUTPUT, FAILS TO CONDUCT, FAILS TO TURN "ON"

MISSION PHASE: OO ON-ORBIT

VEHICLE/PAYLOAD/KIT EFFECTIVITY:	103	DISCOVERY
	104	ATLANTIS
	105	ENDEAVOUR

CAUSE:

A) PIECE PART FAILURE, B) CONTAMINATION, C) VIBRATION, D) MECHANICAL SHOCK, E) PROCESSING ANOMALY, F) THERMAL STRESS

CRITICALITY 1/1 DURING INTACT ABORT ONLY? NO

CRITICALITY 1R2 DURING INTACT ABORT ONLY (AVIONICS ONLY)? NO

REDUNDANCY SCREEN	A) PASS
	B) PASS
	C) PASS

PASS/FAIL RATIONALE:

A)

B)

C)

METHOD OF FAULT DETECTION:

TELEMETRY CAN BE USED TO VERIFY POWER FOR THE PSU 20 AMP BUSES. INDICATION IS OBTAINED BY SECONDARY MEANS.

MASTER MEAS. LIST NUMBERS:	V53X0777E
	V53X0778E
	V53X0779E
	V53X0780E

**FAILURE MODES EFFECTS ANALYSIS (FMEA) -- NON-CIL FAILURE MODE
NUMBER: M5-655-0109-01**

V53X0786E
V53X0787E
V53X0788E
V53X0789E

CORRECTING ACTION: NONE

CORRECTING ACTION DESCRIPTION:

DESIGN FAULT TOLERANCE: REDUNDANT PSU POWER ENABLE CIRCUIT REMAINS OPERATIONAL.

REMARKS/RECOMMENDATIONS:

V53X0777E DOCKING RING DRIVE BUS 1
V53X0778E DOCKING RING DRIVE BUS 2
V53X0779E HOOKS DRIVE BUS NO. 1
V53X0780E HOOKS DRIVE BUS NO. 2
V53X0786E ELECTROMAGNETIC BRAKES 1 & 2 BUS POWER
V53X0787E ELECTROMAGNETIC FIXERS 1 & 2 BUS POWER
V53X0788E ELECTROMAGNETIC BRAKES 3 BUS POWER
V53X0789E ELECTROMAGNETIC FIXERS 3, 4, & 5 BUS POWER

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- FAILURE EFFECTS -

(A) SUBSYSTEM:

LOSS OF ONE OF TWO PSU POWER BUSES.

(B) INTERFACING SUBSYSTEM(S):

DEGRADED APDS PERFORMANCE

(C) MISSION:

NO EFFECT

(D) CREW, VEHICLE, AND ELEMENT(S):

FIRST FAILURE - NO EFFECT

(E) FUNCTIONAL CRITICALITY EFFECTS:

POSSIBLE LOSS OF CREW/VEHICLE AFTER THREE FAILURES:

- 1) RPC FAILS OPEN. LOSS OF ONE PSU POWER ENABLE CIRCUIT. DEGRADED UNDOCKING CAPABILITY. REDUNDANT PATHS REMAIN OPERATIONAL.
- 2) RPC IN OTHER POWER LEG FAILS OPEN PRIOR TO UNDOCKING. LOSS OF REMAINING PSU POWER ENABLE CIRCUIT. LOSS OF NOMINAL UNDOCKING CAPABILITY.

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- 3) ONE PYROBOLT FAILS TO INITIATE RESULTING IN LOSS OF CAPABILITY TO IMPLEMENT PYROTECHNIC SEPARATION. LOSS OF NOMINAL AND PYROTECHNIC SEPARATION CAPABILITY.

DESIGN CRITICALITY (PRIOR TO DOWNGRADE, DESCRIBED IN (F)):

(F) RATIONALE FOR CRITICALITY DOWNGRADE:

ALTHOUGH THE CRITICALITY REMAINS UNCHANGED AFTER WORKAROUNDS CONSIDERATION (ALLOWED PER CR S050107W), ADDITIONAL FAULT TOLERANCE IS PROVIDED TO THE SYSTEM.

AFTER THE SECOND FAILURE, THE CREW WOULD PERFORM IFM TO DRIVE THE HOOKS OPEN. IF UNABLE TO PERFORM THE IFM (THIRD FAILURE) THEN IMPLEMENT THE PYROTECHNIC SEPARATION. IF UNABLE TO PERFORM THE PYROTECHNIC SEPARATION (FOURTH FAILURE), THEN PERFORM EVA TO REMOVE 96 BOLTS FROM THE DOCKING BASE TO CIRCUMVENT THE WORST CASE "DESIGN CRITICALITY" EFFECT. IF UNABLE TO PERFORM EVA (FIFTH FAILURE), POSSIBLE LOSS OF CREW/VEHICLE DUE TO LOSS OF ALL UNDOCKING CAPABILITY.

- TIME FRAME -

TIME FROM FAILURE TO CRITICAL EFFECT: DAYS

TIME FROM FAILURE OCCURRENCE TO DETECTION: MINUTES

TIME FROM DETECTION TO COMPLETED CORRECTING ACTION: HOURS

IS TIME REQUIRED TO IMPLEMENT CORRECTING ACTION LESS THAN TIME TO EFFECT?
 YES

RATIONALE FOR TIME TO CORRECTING ACTION VS TIME TO EFFECT:

AFTER FAILURE OF THE REDUNDANT PSU POWER ENABLE CIRCUIT, THE CREW CAN PERFORM IFM TO DRIVE THE HOOKS OPEN TO UNDOCK.

HAZARD REPORT NUMBER(S): ORBI 401

HAZARD(S) DESCRIPTION:

INABILITY TO SAFELY SEPARATE ORBITER FROM A MATED ELEMENT.

- APPROVALS -

SS&PAE
 DESIGN ENGINEERING

: T. K. KIMURA
 : C. J. ARROYO

J. Kimura 4-12-98
