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PRINT DATE: 10.12.9610.10.96

FAILURE MODES EFFECTS ANALYSIS (FMEA) - NON-CIL HARDWARE

NUMBER: M5-655-B010-X

SUBSYSTEM NAME: E - DOCKING SYSTEM

REVISION:

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DEC, 1996

PART NAME VENDOR NAME PART NUMBER VENDOR NUMBER

LRU

: ENERGIA POWER PANEL

MC621-0067-0009

RSC-E

SLIYU.468312.001

SRU

: PUSH BUTTON SWITCH

PKZ-2 (AGO.360.212.TU)

PART DATA

EXTENDED DESCRIPTION OF PART UNDER ANALYSIS:

PUSH-BUTTON SWITCHES (TWO DOUBLE POLE SWITCHES UNDER A SINGLE COVER CAP.) TWO POLE, MOMENTARY - APDS "UNDOCKING" COMMAND.

REFERENCE DESIGNATORS: 35V73A8A3SB3-B1

36V73A8A3\$B3-B2

QUANTITY OF LIKE ITEMS: 2

(TWO)

FUNCTION:

PROVIDE THE 'UNDOCKING' COMMAND STIMULI TO CLOSE THE APPROPRIATE CONTACTS IN THE DSCU TO IMPLEMENT THE 'UNDOCKING' FUNCTION. THE 'UNDOCKING' SIGNAL IS ROUTED BY THE DSCU TO THE PACU-1 AND PACU-2 TO ENABLE THE MOTORS (M6, M7, M8, AND M9) WHICH IMPLEMENT THE OPENING OF THE STRUCTURAL LATCHES (HOOKS 1 & 2) FOR SEPARATION FROM THE ISS, INDUINAL UNDOCKING IS NOT PLANNED TO PUAL ASSEMBLY. THIS COMMAND CAN ONLY BE IMPLEMENTED AFTER THE 'APDS CIRCUIT PROTECTION OFF' SWITCH IS ENABLED AND THE APDS CONTROL COMMAND PROTECTIVE COVER IS REMOVED.

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FAILURE MODES EFFECTS ANALYSIS (FMEA) - NON-CIL FAILURE MODE
NUMBER: MS-6SS-8010-01

REVISION#

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F##DEC, 19976

SUBSYSTEM NAME: E - DOCKING SYSTEM

LRU: MC621-0087-0009

ITEM NAME: PUSH BUTTON SWITCH

CRITICALITY OF THIS

FAILURE MODE: 1R3

FAILURE MODE:

FAILS OPEN (MULTIPLE CONTACTS WITHIN ONE SWITCH)

MISSION PHASE:

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ON-ORBIT

VEHICLE/PAYLOAD/KIT EFFECTIVITY:

103 DISCOVERY

105 ENDEAVOUR

CAUSE:

A) PIECE PART FAILURE, B) CONTAMINATION, C) VIBRATION, D) MECHANICAL SHOCK, E)

PROCESSING ANOMALY, F) THERMAL STRESS

CRITICALITY IN DURING INTACT ABORT ONLY? NO

CRITICALITY 1R2 DURING INTACT ABORT ONLY (AVIONICS ONLY)? NO

REDUNDANCY SCREEN

A) PASS

B) N/A

C) PASS

PASS/FAIL RATIONALE:

A)

8)

N/A - AT LEAST TWO REMAINING PATHS ARE DETECTABLE IN FLIGHT.

C)

METHOD OF FAULT DETECTION:

NONE.

MASTER MEAS, LIST NUMBERS:

NONE

CORRECTING ACTION:

WORKAROUNDS ARE AVAILABLE TO SEPARATE THE ORBITER FROM ISS:

1) IFM TO DRIVE HOOKS OPEN:

2. INITIATION OF PYROBOLT SEPARATION:

32) FERFORM EVA TO REMOVE 96 BOLTS FROM THE DOCKING BASS.

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FAILURE MODES EFFECTS ANALYSIS (FMEA) - NON-CIL FAILURE MODE NUMBER: MS-68S-8010-01

- FAILURE EFFECTS .

(A) SUBSYSTEM:

PARTIAL LOSS OF SWITCH CONTROL CAPABILITY FOR THE APDS "UNDOCKING" COMMAND.

(B) INTERFACING SUPSYSTEM(S):

NO EFFECT, LOSS OF COMMAND REDUNDANCY.

(C) MISSION:

NO EFFECT.

(D) CREW, VEHICLE, AND ELEMENT(S):

FIRST FAILURE - NO EFFECT.

(E) FUNCTIONAL CRITICALITY EFFECTS:

SHUTTLE MECHANISM CONTROL: POSSIBLE LOSS OF CREW OR VEHICLE AFTER FIVE FAILURES.

1) ONE OF TWO ASSOCIATED SWITCHES FAILS OPEN. NO EFFECT. DEGRADED COMMAND IMPLEMENTATION REDUNDANCY. 2) SECOND ASSOCIATED SWITCH FAILS OPEN. LOSS OF CAPABILITY TO IMPLEMENT THE "UNDOCKING" COMMAND. LOSS OF NOMINAL SEPARATION CAPABILITY, 3) ONE OF TWO "HOOKS OPEN" SWITCHES FAILS OPEN. DEGRADED MANUAL BACK-UP CAPABILITY FOR SEPARATION. 4) REMAINING "HOOKS OPEN" SWITCH FAILS OPEN. LOSS OF MANUAL BACK-UP SEPARATION CAPABILITY. 5) ONE PYROBOLT FAILS TO INITIATE, LOSS OF CAPABILITY TO IMPLEMENT PYROTECHNIC SEPARATION.

DESIGN CRITICALITY (PRIOR TO OPERATIONAL DOWNGRADE, DESCRIBED IN F):

(F) RATIONALE FOR CRITICALITY CATEGORY DOWNGRADE:
ALTHOUGH THE CRITICALITY REMAINS UNCHANGED AFTER WORKAROUNDS
CONSIDERATION (ALLOWED PER CR S050107W), THEY ARE PROVIDING ADDITIONAL FAULT TOLERANCE TO THE SYSTEM.

AFTER THE FOURTH FAILURE, THE CREW WOULD PERFORM IFM TO DRIVE THE HOOKS OPEN. IF UNABLE TO PERFORM THE IFM (FIFTH FAILURE) THEN IMPLEMENT THE PYROTECHNIC SEPARATION. IF UNABLE TO PERFORM THE PYROTECHNIC SEPARATION (SIXTH FAILURE) THEN PERFORM EVA TO REMOVE 96 BOLTS TO CIRCUMVENT THE WORST CASE "DESIGN CRITICALITY" EFFECT. IF UNABLE TO PERFORM EVA (SEVENTH FAILURE), POSSIBLE LOSS OF CREWIVEHICLE DUE-TO LOSS OF ALL UNDOCKING CAPABILITY.

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TIME FROM FAILURE TO CRITICAL EFFECT: DAYS

TIME FROM FAILURE OCCURRENCE TO DETECTION: HOURS

TIME FROM DETECTION TO COMPLETED CORRECTIVE ACTION: MINUTES

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FAILURE MODES EFFECTS ANALYSIS (FMEA) - NON-CIL FAILURE MODE NUMBER: M5-655-8010-01

TIME REQUIRED TO IMPLEMENT CORRECTIVE ACTION LESS THAN TIME TO EFFECT? YES

RATIONALE FOR TIME TO CORRECTING ACTION VS TIME TO EFFECT: CREW WOULD HAVE SUFFICIENT TIME TO USE IFM OR PERFORM EVA.

MAZARDS REPORT NUMBER(S) ; ORBi 401A

HAZARD DESCRIPTION:

INABILITY TO SEPARATE ORBITER AND ISS.

- APPROVALS .

PRODUCT ASSURANCE ENGR.

DESIGN ENGINEER

: M. NIKOLAYEVA

: B. VAKULIN