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PRINT DATE: 02/24/95

FAILURE MODES EFFECTS ANALYSIS (FMEA) -- CRITICAL HARDWARE  
NUMBER: 05-6-2802 -X

SUBSYSTEM NAME: ELECTRICAL POWER DISTRIBUTION &amp; CONTROL

REVISION: 1 02/06/95

	PART NAME VENDOR NAME	PART NUMBER VENDOR NUMBER
LRU	: AFT PCA 4, 5, 6	V070-765280
SRU	: CONTROLLER, REMOTE POWER	MC450-0017-1050
SRU	: CONTROLLER, REMOTE POWER	MC450-0017-2050
SRU	: CONTROLLER, REMOTE POWER	MC450-0017-3050
SRU	: CONTROLLER, REMOTE POWER	MC450-0017-4050

## PART DATA

## EXTENDED DESCRIPTION OF PART UNDER ANALYSIS:

CONTROLLER, REMOTE POWER, 5 AMP - AFT MCA 1, 2 AND 3 RCS/OMS DC BUSES AB, BC AND CA INPUT POWER CONTROL

REFERENCE DESIGNATORS: 54V76A134RPC23  
55V76A135RPC23  
56V76A136RPC23

QUANTITY OF LIKE ITEMS: 3  
THREE

## FUNCTION:

FOLLOWING A CREW INITIATED COMMAND, EACH REMOTE POWER CONTROLLER (RPC) CONDUCTS THE ASSOCIATED MAIN DC BUS A, B OR C POWER TO THE RELATED AFT MCA 1, 2 OR 3 RCS/OMS SUB-BUS AB, BC OR CA FOR CONTROL OF REACTION CONTROL SYSTEM/ORBITAL MANEUVERING SYSTEM (RCS/OMS) ISOLATION, CROSSFEED AND INTERCONNECT MOTOR VALVES. THE RPC DESIGN INCORPORATES OVERCURRENT TRIP PROTECTION PLUS TIMED CURRENT LIMITING FOR TRANSIENT CONDITIONS. REMOTE RESET IS ACCOMPLISHED THROUGH CONTROL SIGNAL REMOVAL AND REAPPLICATION.

FAILURE MODES EFFECTS ANALYSIS (FMEA) - CRITICAL HARDWARE  
NUMBER: 05-6-2802 -X

- APPROVALS -

PRODUCT ASSURANCE MGR : K. L. PRESTON  
 PRODUCT ASSURANCE ENGR : N. HAFEZIZADEH  
 DESIGN ENGINEERING : R. L. PHAN  
 NASA EPD&C SUBSYS MGR :  
 NASA SUBSYS MGR :  
 NASA EPD&C SSMA :  
 NASA SSMA :

*K.L. Preston 4/21/95*  
*N. Hafezizadeh*  
*R. L. Phan*  
*W. H. Adams 3/14/96*  
*W. H. Adams*  
*W. H. Adams 3-19-96*  
*N/A*

SHUTTLE CRITICAL ITEMS LIST - ORBITER

SUBSYSTEM :ELECT POWER DIST & CONT FMEA NO 05-6 -2802 -1 REV:05/03/88

ASSEMBLY :AFT PCA 4,5,6 CRIT.FUNC: 1R  
 P/N RI :MC450-0017-1050 CRIT. HDW: 3  
 P/N VENDOR: VEHICLE 102 103 104  
 QUANTITY :3 EFFECTIVITY: \* X X X  
 :THREE PHASE(S): PL ° LO X.00 X DO X LS  
 :

REDUNDANCY SCREEN: A-PASS B-FAIL C-PASS  
 PREPARED BY: APPROVED BY: APPROVED BY (NASA):  
 DES R PHILLIPS DES *R. Burns* SSM *W. G. ...*  
 REL M HOVE REL *W. G. ...* 5-6-88 REL *W. G. ...* 5/7/88  
 QE J COURSEN QE *J. Courser* 5/6/88 QE *W. G. ...*

ITEM:  
 CONTROLLER, REMOTE POWER, 5 AMP - AFT MCA 1, 2 AND 3 RCS/OMS DC BUSES  
 AB, BC AND CA INPUT POWER CONTROL

FUNCTION:  
 FOLLOWING A CREW INITIATED COMMAND, EACH REMOTE POWER CONTROLLER (RPC)  
 CONDUCTS THE ASSOCIATED MAIN DC BUS A, B OR C POWER TO THE RELATED AFT  
 MCA 1, 2 OR 3 RCS/OMS SUB-BUS AB, BC OR CA FOR CONTROL OF REACTION  
 CONTROL SYSTEM/ORBITAL MANEUVERING SYSTEM (RCS/OMS) ISOLATION,  
 CROSSFEED AND INTERCONNECT MOTOR VALVES. THE RPC DESIGN INCORPORATES  
 OVERCURRENT TRIP PROTECTION PLUS TIMED CURRENT LIMITING FOR TRANSIENT  
 CONDITIONS. REMOTE RESET IS ACCOMPLISHED THROUGH CONTROL SIGNAL  
 REMOVAL AND REAPPLICATION. 54V76A134RPC23, 55V76A135RPC23,  
 56V76A136RPC23

FAILURE MODE:  
 LOSS OF OUTPUT, FAILS TO CONDUCT, FAILS TO TURN "ON"

CAUSE(S):  
 PIECE PART FAILURE, CONTAMINATION, MECHANICAL SHOCK, THERMAL STRESS,  
 VIBRATION, PROCESSING ANOMALY

EFFECT(S) ON:  
 (A)SUBSYSTEM (B)INTERFACES (C)MISSION (D)CREW/VEHICLE (E)FUNCTIONAL  
 CRITICALITY EFFECT:

(A) LOSS OF A REDUNDANT MAIN DC BUS POWER INPUT TO TWO ASSOCIATED AFT  
 MOTOR CONTROL ASSEMBLY RCS/OMS SUB-BUSES.

(B) LOSS OF REDUNDANCY. NO EFFECT FOR FIRST FAILURE. RCS/OMS SUB-  
 BUSES ARE POWERED FROM TWO SEPARATE SOURCES.

(C,D) FIRST FAILURE - NO EFFECT.

SHUTTLE CRITICAL ITEMS LIST - ORBITER

SUBSYSTEM :ELECT POWER DIST & CONT FMEA NO 05-6 -2802 -1 REV:05/03/88

EFFECT(S) ON (CONTINUED):

(A)SUBSYSTEM (B)INTERFACES (C)MISSION (D)CREW/VEHICLE (E)FUNCTIONAL  
CRITICALITY EFFECT:

(E) POSSIBLE LOSS OF CREW/VEHICLE VIA THE FOLLOWING SCENARIO:

(1) LEAK IN AFT RCS MANIFOLD 3 OR 4 DURING EARLY ASCENT PHASE  
NECESSITATING CLOSURE OF ALL AFT RCS TANK AND MANIFOLD ISOLATION  
VALVES TO ISOLATE LEAK.

(2,3) FAILURE OF REDUNDANT RPC'S SUPPLYING RCS/OMS SUB-BUS CA  
RESULTING IN LOSS OF ABILITY TO REOPEN RCS PROPELLANT SUPPLY TO ANY  
AFT RCS PRIMARY MANIFOLD. RESULTS IN LOSS OF ALL AFT RCS JETS  
REQUIRED FOR SAFE ORB/ET SEPARATION.

FAILS "B" SCREEN BECAUSE NEITHER RCS/OMS SUB-BUSES NOR STATUS OF RPC'S  
SUPPLYING THEM ARE INSTRUMENTED.

DISPOSITION & RATIONALE:

(A)DESIGN (B)TEST (C)INSPECTION (D)FAILURE HISTORY (E)OPERATIONAL USE

(A,B,C,D) DISPOSITION AND RATIONALE

REFER TO APPENDIX B, ITEM NO. 2 - REMOTE POWER CONTROLLER

(B) GROUND TURNAROUND TEST

VERIFY MCA OPERATIONAL STATUS INDICATORS ARE "ON" (ALL MOTOR CONTROL  
RELAYS RESET) DURING NO OPERATION OF THE AC MOTOR MECHANISMS AND "OFF"  
WHILE RCS/OMS VALVES ARE BEING CYCLED. TEST IS PERFORMED FOR ALL  
FLIGHTS.

(E) OPERATIONAL USE

NONE