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PRINT DATE: 05/22/91

FAILURE MODES EFFECTS ANALYSIS (FMEA) -- CRITICAL HARDWARE

NUMBER: 05-6ED-2251A-X

SUBSYSTEM NAME: EPD&C - ET UMBILICAL DOORS

REVISION : 4 05/21/91

	PART NAME VENDOR NAME	PART NUMBER VENDOR NUMBER
LRU	: AFT MCA-1	V070-765410
LRU	: AFT MCA-2	V070-765420
LRU	: AFT MCA-3	V070-765430
LRU	: AFT MCA-3	V070-765600
LRU	: AFT MCA-2	V070-765620
LRU	: AFT MCA-1	V070-765630
SRU	: DIODE	JANTXV1N4246

PART DATA

EXTENDED DESCRIPTION OF PART UNDER ANALYSIS:
DIODE, ISOLATION

REFERENCE DESIGNATORS: 54V76A114A2CR38
 : 54V76A114A2CR39
 : 54V76A114A2CR51
 : 54V76A114A2CR52
 : 55V76A115A1CR80
 : 55V76A115A1CR81
 : 56V76A116A2CR39
 : 56V76A116A2CR40

QUANTITY OF LIKE ITEMS: 8
 EIGHT

FUNCTION:

PROVIDES AND ISOLATES REDUNDANT POWER PATH TO CENTERLINE LATCH HYBRID RELAY (STOW) FOR USE DURING MANUAL MODE OPERATION. ALSO, ISOLATES THE LOGIC POWER FROM THE CONTROL POWER, WHICH IS CONTINUOUSLY SUPPLIED BY A DC BUS, TO PREVENT AN INADVERTENT STOW OPERATION OF THE CENTERLINE LATCH.

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FAILURE MODES EFFECTS ANALYSIS (FMEA) -- CRITICAL FAILURE MODE
NUMBER: 05-6ED-2251A-02

SUBSYSTEM: EPD&C - ET UMBILICAL DOORS
LRU :AFT MCA-1
ITEM NAME: DIODE
REVISION# 4 05/21/91 R
CRITICALITY OF THIS FAILURE MODE:1R2

FAILURE MODE:
SHORT (END TO END)

MISSION PHASE:
LO LIFT-OFF
DO DE-ORBIT

VEHICLE/PAYLOAD/KIT EFFECTIVITY: 102 COLUMBIA
: 103 DISCOVERY
: 104 ATLANTIS
: 105 ENDEAVOUR

CAUSE:
STRUCTURAL FAILURE (MECHANICAL STRESS, VIBRATION), CONTAMINATION,
ELECTRICAL STRESS, THERMAL STRESS, PROCESSING ANOMALY

CRITICALITY 1/1 DURING INTACT ABORT ONLY? NO

REDUNDANCY SCREEN A) PASS
B) PASS
C) PASS

PASS/FAIL RATIONALE:
A)
B)
C)

- FAILURE EFFECTS -

(A) SUBSYSTEM:
FIRST FAILURE - ENERGIZES ONE OF TWO SERIES RELAYS TO STOW A CENTERLINE LATCH

(B) INTERFACING SUBSYSTEM(S):
FIRST FAILURE - NO EFFECT

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(C) MISSION:
FIRST FAILURE - NO EFFECT

(D) CREW, VEHICLE, AND ELEMENT(S):
FIRST FAILURE - NO EFFECT

(E) FUNCTIONAL CRITICALITY EFFECTS:
AFTER SECOND FAILURE (REDUNDANT DIODE SHORTS END-TO-END), LOSS/DAMAGE OF DOOR COULD OCCUR DUE TO PREMATURE STOWING (RELEASING) ONE OF TWO CENTERLINE LATCHES DURING ASCENT WHICH WOULD SUBJECT THE LESS RESTRAINED ET DOORS TO THE BOOST ENVIRONMENT OF VIBRATION AND ATMOSPHERIC WINDAGE. POSSIBLE LOSS OF CREW/VEHICLE DUE TO STRUCTURAL DAMAGE CAUSED BY THERMAL EFFECTS DURING RE-ENTRY.

- DISPOSITION RATIONALE -

(A) DESIGN:
REFER TO APPENDIX F, ITEM NO. 3 - DIODE

■ (B) TEST:
REFER TO APPENDIX F, ITEM NO. 3 - DIODE

GROUND TURNAROUND TEST
PROPER DIODE FUNCTION IS VERIFIED THROUGH ET DOOR CENTERLINE LATCH UNLOCK/STOW MOTOR 1 & 2 (MANUAL) TEST. MCA OPERATIONAL STATUS IS VERIFIED ON WHEN NO STOW COMMANDS ARE GIVEN. TESTS ARE PERFORMED IN-FLIGHT AND LRU RETEST PER TABLE V56200.000.

■ (C) INSPECTION:
REFER TO APPENDIX F, ITEM NO. 3 - DIODE

(D) FAILURE HISTORY:
REFER TO APPENDIX F, ITEM NO. 3 - DIODE

(E) OPERATIONAL USE:
NONE

FAILURE MODES EFFECTS ANALYSIS (FMEA) -- CRITICAL FAILURE MODE

NUMBER: 05-6ED-2251A-02

- APPROVALS -

RELIABILITY ENGINEERING: T. AI
 DESIGN ENGINEERING : T. POCKLINGTON
 QUALITY ENGINEERING : W. R. HIGGINS
 NASA RELIABILITY :
 NASA SUBSYSTEM MANAGER :
 NASA EPO&C RELIABILITY :
 NASA QUALITY ASSURANCE :
 NASA EPO&C SUBSYS MGR :

: TA McLaughlin 7/9/91
 : T. W. Pocklington 9-9-91
 : W. R. Higgins 7/10/91
 : D. J. ... 1/13/92
 : P. E. ... 1/26/92
 : L. J. ... 2-7-92
 : K. O. ... 1/8/92
 : T. ... for E. Higgins 7 Feb 92