## SHUTTLE CRITICAL ITEMS LIST - ORBITER

SUBSYSTEM : EPDEC - P/L RETENTION FMEA NO 05-6IE -2003 -2 **REV:**06/26/88

:M-MCA 1 AND 3 ASSEMBLY

CRIT. FUNC: 12 CRIT. HDW:

:MC455-0135-0001 P/N RI

102 103 104

VEHICLE F/N VENDOR: QUANTITY EFFECTIVITY: х

> :SIXTY, 30/M-MCA-1 AND 30/ PHASE(S): PL LO 00

:M-MCA-3

REDUNDANCY SCREEN: A-PASS B-PASS C-PASS

PREPARED BY:

APPROVED BY: DES CELEGRAT

APPROVED BY (NASA) :

DES REL

QΣ

C ODEGARD H YEW J COURSEN

REL (# QE

Carrier. market my 7-8-68

OE ON

FOR UP STARKE

ITEM:

HYBRID RELAY, PAYLOAD RETENTION LATCH/RELEASE CONTROL

## FUNCTION:

RELAY CONDUCTS 3 PHASE POWER TO THE ACTUATOR DRIVE MOTOR FOR LATCHING CR RELEASING THE PAYLOAD. 40V76A117K13,17,24,25,27,29,34,36-39,41,46-\$3,89-65,73,74,77, 40V76A119K5,17,19,21,31-36,43-48,55-58,67-70,73,75,79-82

FAILURE MODE: INADVERTENT OUTPUT (FAILS ON, FAILS TO DE-ENERGIZE)

## CAUSE(S):

CONTAMINATION, FIECE PART FAILURE, MECHANICAL SHOCK, VIBRATION, THEFMAL STRESS, PROCESSING ANOMALY

# Effect(S) ON:

- (A) SUBSYSTEM (B) INTERFACES (C) MISSION (D) CREW/VEHICLE
- (A) FIRST FAILURE CONTINUOUS UNCOMMANDED DRIVE TO ONE OF TWO ACTUATOR DRIVE MOTORS WHEN THREE PHASE AC POWER IS ON. WHEN LATCH IS COMMANDED TO DRIVE IN THE OPPOSITE DIRECTION, THE AC CIRCUIT BREAKER AT THE ASSOCIATED SYSTEM WILL TRIP AND LATCH WILL OPERATE ON A SINGLE MOTOR AT INCREASED OPERATING TIME.
- (B) FIRST FAILURE NONE
- (C) FIRST FAILURE NO EFFECT. SECOND FAILURE (FAILURE OF REDUNDANT SYSTEM) - POSSIBLE LOSS OF MISSION DUE TO LOSS OF CAFABILITY TO DRIVE LATCHES.
- (D) FIRST FAILURE NO EFFECT. SECOND FAILURE (FAILURE OF REDUNDANT SYSTEM) - PAILURE OF RELEASE RELAY WOULD CAUSE THE PAYLOAD TO BE LEFT UNSECURED RESULTING IN VEHICLE DAMAGE AND POSSIBLE LOSS OF CREW/VEHICLE UPON RE-ENTRY.

## SHUTTLE CRITICAL ITEMS LIST - ORBITER

SUBSYSTEM : EPD&C - P/L RETENTION FMEA NO 05-6IE -2003 -2 REV: 06/26/88

# DISPOSITION & RATIONALE:

- (A) DESIGN (B) TEST (C) INSPECTION (D) FAILURE HISTORY (E) OPERATIONAL USE
- (A-D) DISPOSITION AND RATIONALE REFER TO APPENDIX C, ITEM NO. 1 HYBRID RELAY
- (B) GROUND TURNAROUND TEST
  VERIFY THAT HYBRID RELAYS OPERATE PROPERLY AS THEY ARE TURNED ON/OFF
  THROUGHOUT ALL LATCHES WITH THE FOLLOWING POWER ON: MAIN A AND B, LOGIC
  POWER, ABI, BCI AND AC BUS. TEST INCLUDES VISUAL AND AUDIO CHECK THAT NO
  BINDING/JAMMING OF LATCH OCCURS DURING LATCH AND RELEASE PROCESS. CHECK
  THAT NO OTHER "LATCHED" OR "RELEASED" INDICATOR LIGHT CHANGES.
- (E) OPERATIONAL USE
  THE CIRCUIT BREAKER OF THE ASSOCIATED MOTOR CAN BE PULLED AND THE LATCH
  CAN BE DRIVEN WITH REDUNDANT MOTOR IN DESIRED DIRECTION AT INCREASED
  OPERATING TIME. IF SECOND FAILURE OCCURS DURING LATCH/RELEASE PROCESS FOR
  LIGHTWEIGHT OR MIDDLEWEIGHT LONGERON LATCHES, AN EVA CAN BE PERFORMED TO
  MANUALLY DRIVE THE LATCHES.