### SHUTTLE CRITICAL ITEMS LIST - ORBITER

EUBSYSTEM : EPD&C - MAIN PROP. FMEA NO 05-6J -2038 -4 REV:04/25/88

SEMBLY :D & C PANEL R4 CRIT. FUNC: 11
P/N RI :ME452-0102-7356 CRIT. HDW:

P/N VENDOR: VEHICLE 102 103 104
QUANTITY:1 EFFECTIVITY: X X X
:ONE PHASE(S): PL X LO X OO DO LS

ONE PHASE(S): PL X LO X OO

REDUNDANCY SCREEN: A-PASS B-PASS C-PASS PREPARED APPROVED BY: APPROVED BY (NASA): JAJ BROWN DES EPDC SSM Linewall Fraker DES. MPS SSN 4 - 5-13-88 defensor w rel EPDC RELIEN LINET WO de Study REL MPS RELTT Concest Theres D MASAI QE

ITEM:

TOGGLE SWITCH (THREE POLES, THREE POSITIONS, LEVER LOCKED), LH2 INBOARD FILL/DRAIN, TOPPING, AND HIGH POINT BLEED VALVES. (PV 12, 13, 22).

#### FUNCTION:

PROVIDES MANUAL CONTROL OF POWER TO LHZ INBOARD FILL/DRAIN, TOPPING, AND HIGH POINT BLEED VALVES. 32V73A4S9.

## FAILURE MODE:

FAILS CLOSED, CONTACT-TO-CONTACT SHORT, POLE-TO-POLE SHORT-"CLOSE" COMMAND CONTACTS.

# CAUSE(S):

PIECE PART STRUCTURAL FAILURE, CONTAMINATION, VIBRATION, MECHANICAL SHOCK, PROCESSING ANOMALY.

## EFFECT(S) ON:

- (A) SUBSYSTEM (B) INTERFACES (C) MISSION (D) CREW/VEHICLE (E) FUNCTIONAL CRITICALITY
- (A) LOSS OF REDUNDANCY AGAINST INADVERTENT POWER TO LH2 INBOARD FILL/DRAIN VALVE CLOSE SOLENOID AND LOSS OF POWER TO OPEN SOLENOIDS OF LH2 INBOARD FILL/DRAIN AND TOPPING VALVES.
- (B) TOPPING VALVE INADVERTENTLY CLOSES, PREVENTING TOPPING OF LH2 TANK. LH2 INBOARD FILL/DRAIN VALVE REMAINS OPEN. BISTABLE FEATURE MAINTAINS FILL/DRAIN VALVE IN OPEN POSITION AS LONG AS GROUND OPEN COMMAND INHIBITS CLOSE HDC.
- (C.D) TOPPING VALVE CLOSURE WILL RESULT IN LAUNCH SCRUB.

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- (E) CASE I: 1R2, 1 SUCCESS PATH AFTER FIRST FAILURE. TIME FRAME - PRELAUNCH
  - 1) SWITCH FAILS CLOSED.
  - GROUND OPEN COMMAND FAILS OFF.

CLOSURE OF LH2 INBOARD FILL/DRAIN VALVE RESULTS IN TERMINATION OF PROPELLANT LOADING OR DETANKING WHICH MAY CAUSE A PRESSURE SPIKE AND POSSIBLE RUPTURE OF ORBITER FILL LINE, FEED LINE, AND/OR GSE INTERFACE/FACILITY LINES. POSSIBLE AFT COMPARTMENT OVERPRESSURIZATION AND FIRE/EXPLOSION HAZARD. POSSIBLE LOSS OF ADJACENT CRITICAL FUNCTIONS DUE TO CRYO EXPOSURE. POSSIBLE LOSS OF CREW/VEHICLE.

CASE II: 1R2, 1 SUCCESS PATH AFTER FIRST FAILURE. TIME FRAME - LHZ VACUUM INERT.

- 1) SWITCH FAILS CLOSED.
- 2) RELIEF SHUTOFF VALVE (PV8) FAILS TO OPEN/REMAIN OPEN.

RESULTS IN LACK OF RELIEF CAPABILITY. POSSIBLE RUPTURE OF THE LH2
MANIFOLD CAUSING LH2 LEAKAGE INTO AFT COMPARTMENT, OVERPRESSURIZATION,
AND FIRE/EXPLOSION HAZARD. POSSIBLE LOSS OF CRITICAL ADJACENT COMPONENTS
DUE TO CRYOGENIC EXPOSURE. POSSIBLE LOSS OF CREW/VEHICLE.

### DISPOSITION & RATIONALE:

- (A) DESIGN (B) TEST (C) INSPECTION (D) FAILURE HISTORY (E) OPERATIONAL USE
- (A-D) FOR DISPOSITION AND RATIONALE:
  REFER TO APPENDIX A, ITEM NO. 1 TOGGLE SWITCH.
- (B) GROUND TURNAROUND TEST COPPER PATH VERIFICATION, V41ABO.121A EVERY FLIGHT.
- (E) OPERATIONAL USE
  FLIGHT: FOR OPS 1 VACUUM INERT OPERATIONS, THE CREW WOULD BE DIRECTED
  TO OPEN THE RTLS DUMP VALVE ON GROUND CALL.

GROUND: TBD.