## SHUTTLE CRITICAL ITEMS LIST - ORBITER

BSYSTEM : EPD&C - MAIN PROP. FMEA NO 05-6J -2267 -2 REV:04/25/88

SEMBLY (AV BAY 4 CRIT. FUNC: 1R

QUANTITY: 1 EFFECTIVITY: X X X X :ONE PHASE(S): PL X LO OO DO LS

REDUNDANCY SCREEN: A-PASS B-PASS C-PASS

PREPARED BY:

APPROVED BY:

APPROVED BY (NASA):

EPDC SSM Conference of the Conferen

REL F DEFENSOR CH REL MANN CLAM 5-688 EPDC RELHA Lidente Language of States

QE 90 D MASAI QE 90 Course 5. 6-88 PS RELATIONS TO STUSIES

ITEM:

DIODE, BLOCKING (3 AMP), LH2 INBOARD FILL/DRAIN VALVE, OPEN MANUAL SWITCH COMMAND.

FUNCTION:

ISOLATES GROUND OPEN COMMAND FROM MANUAL SWITCH GROUND. CONDUCTS MANUAL SWITCH OPEN COMMAND TO ONE OF TWO OPEN SOLENOID SERIES HDCs FOR CONTROL OF LHZ INBOARD FILL/DRAIN VALVE. 54V76A208A2CR19.

THURE MODE:

SHORT (END TO END).

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CAUSE(S):

STRUCTURAL FAILURE (MECHANICAL STRESS, VIBRATION), CONTAMINATION, ELECTRICAL STRESS, THERMAL STRESS, PROCESSING ANOMALY.

EFFECT(S) ON:

- (A) SUBSYSTEM (B) INTERFACES (C) MISSION (D) CREW/VEHICLE (E) FUNCTIONAL CRITICALITY
- (A) LOSS OF GROUND OPEN COMMAND DUE TO GROUNDING THROUGH MANUAL SWITCH. DEGRADATION OF REDUNDANCY AGAINST PREMATURE POWER TO CLOSE SOLENOID.
- (B) FIRST FAILURE NO EFFECT.
- (C.D) FIRST FAILURE NO EFFECT.

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- (E) 1R2, 1 SUCCESS PATH AFTER FIRST FAILURE. TIME FRAME PRELAUNCH.
  - 1) DIODE SHORTS.
  - 2) SWITCH CONTACT-TO-CONTACT SHORT OF CLOSE FILL/DRAIN VALVE COMMAND RESULTS IN INADVERTENT CLOSURE OF FILL/DRAIN VALVE.

CLOSURE OF LH2 INBOARD FILL/DRAIN VALVE RESULTS IN TERMINATION OF PROPELLANT LOADING OR DETANKING WHICH MAY CAUSE A PRESSURE SPIKE AND POSSIBLE RUPTURE OF ORBITER FILL LINE, FEED LINE, AND/OR GSE INTERFACE/FACILITY LINES. POSSIBLE AFT COMPARTMENT OVERPRESSURIZATION AND FIRE/EXPLOSION HAZARD. POSSIBLE LOSS OF ADJACENT CRITICAL FUNCTIONS DUE TO CRYO EXPOSURE. POSSIBLE LOSS OF CREW/VEHICLE.

## DISPOSITION & RATIONALE:

- (A) DESIGN (B) TEST (C) INSPECTION (D) PAILURE HISTORY (E) OPERATIONAL USE
- (A-D) FOR DISPOSITION AND RATIONALE:
  REFER TO APPENDIX F, ITEM NO. 4 DIODE, AXIAL LEAD.
- (B) GROUND TURNAROUND TEST
  COPPER PATH VERIFICATION, V41ABO.121B EVERY FLIGHT.
- (E) OPERATIONAL USE

FLIGHT: NO CREW ACTION CAN BE TAKEN.

GROUND: NONE.