SRB CRITICAL ITEMS LIST

SUBSYSTEM: ELECTRICAL AND INSTRUMENTATION

ITEM NAME: SRB OF Watertight Reusable Cable X02WIR J1/P9 and X02W2R J1/P9 or SRB OF Throwaway

Cable X02W1 11/P9 and X02W2 11/P9 (APU System A1 and B1 Start Commands)

PART NO.: 10400-0003, 10400-0653 FM CODE. A04E. A06

10400-0004, 10400-0654

ITEM CODE: 50-04-X02 REVISION: Basic

CRITICALITY CATEGORY: 1R REACTION TIME: Immediate

NO. REQUIRED: 1 each DATE: March 1, 1995

CRITICAL PHASES: Boost SUPERCEDES: March 1, 1994

FMEA PAGE NO.: D-631E, D-634 ANALYST: R.Smith/A. Craft

SHEET 1 OF 2 APPROVED: P. Kalia

FAILURE MODE AND CAUSES: Loss of APU System A1 and B1 Start commands to Fuel Isolation Valve in both cables due to:

One pin or wire open caused by: open solder, open wire, broken/bent pin, corroded pin.

- One pin or wire short to ground caused by: bent pin, contamination in connector, insulation breakdown, frayed shielding, abraded or cut insulation.
- Loss of connector caused by: connector not fully mated, improperly safety wired, improperly torqued, defective threads, mechanical overstress.

FAILURE EFFECT SUMMARY: Loss of APU A1 and B1 Start commands to APU A and B Fuel Isolation Valves from open circuits results in loss of both APUs causing loss of TVC leading to loss of mission, vehicle and crew. Short circuit to ground will result in loss of bus A & B and subsequent loss of TVC and separation capability with loss of mission, vehicle and crew. One success path remains after the first failure. Operation is not affected until both paths are lost.

REDUNDANCY SCREENS AND MEASUREMENTS:

- Pass All cables are system tested during ground turnaround sequence.
- Pass Event measurements B46X1851X through B46X1854X.
- Pass No credible causes.

DR Document: RA-21

FM Code: 50-04-X02-A04E, A06 Date: March 1, 1994

RATIONALE FOR RETENTION:

A. DESIGN Per Appendix A Section # [& []]

B TESTING

- 1) VENDOR RELATED Per Appendix B Section # IA & IB
- 2) KSC RELATED Per Appendix B Section # IIA
- SYSTEM/ UNIQUE FUNCTIONAL

Cables are tested during Assembly Checkout Operations (ACO) (HPU BITE interlock tests) per 10REQ-0021, para 2.3.4.3. (Open, Short or Loss of Connector)

Cables are again tested during hotfire operations per 10REQ-0021, para. 2.3.16.

After transfer to SPC, Cables are tested per QMRSD File V, Vol. 1, requirement numbers B42AP0.050 (APU Resistance BITE Tests) and B42AP0.080 (Bearing Soak)(Open, Short, or Loss of connector).

Last time cables are tested is during final countdown per QMRSD File II, Vol. 1, requirement number \$00FR0.070 (Start SRB HPU and verify) at T-28 sec. (Open, Short or Loss of connector)

C. INSPECTION

- 1) VENDOR RELATED Per Appendix C Section # [(Soldered Connector)
- 2) KSC RELATED Per Appendix C Section # IIA

D. FAILURE HISTORY

Failure Histories may be obtained from the PRACA database.

E. OPERATIONAL USE

Not applicable to this failure mode.

Supercedes: March 1, 1994 DR Document, RA-21