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CRITICAL ITEM: Pressure relief vent/pneumatic actuator

Find Number: PR1

System: Environmental Control Subsystem

for the Payload Canister, Set 2

Failure Category: 1S

SAA No.: 09FT06-030

NASA Part No.: None

PMN/Name: H70-1326

Johnson Controls Co.

Drawing/

Part No.: Model D-3153-4, D-9502

Sheet No.: 79K15392. Sheet 3

Function: Operates the canister relief vent in response to a 3-15 psig signal from the

pressure modulator in the ECS control panel.

Critical Failure Mode: Fail open (FMN 09FT06-030.011)

Cause: Internal part failure

Failure Effect: Loss of smother mode capability. Loss of ability to contain a fire or payload hypergol loak. Possible loss of life or payload.

ACCEPTANCE RATIONALE:

Design:

o Materials: Body - die cast aluminum Diaphragm - synthetic elastomer

o Specifications: Pressure (psig) ? Temperature (4F)

Rated 25 (max) -65 to +200

<u>Actual</u> 3 to 15 Ambient

Test:

Operational checks will be made at validation test, semiannually, at component replacement, and prior to each critical operation as outlined in OMI E3005 and OM E6405.

Inspection:

When testing vent opening, per File VI CMRSD requirements, visual inspection will detect actuator failure.

Failure History:

There is no MDAC PRACA failure history in the critical mode. Data on Set I from 1981 to present; data on Set 2 from 1984 to present.

Operational Use:

Systems are secured and personnel are evacuated in accordance with OMI ESSOS (vertical) and OHI L5050 (horizontal), Appendix Z.