

SAA09FTP3-012

REV. A

NOV 20 1995

B/L: 380.00

SYS: ELEVON

POSITIONING

HOISTS

**Critical Item:** Chain Hoist (4 Items Total)

**Find Number:** NONE

**Criticality Category:** 2

**SAA No:** 09FTP3-012

**System/Area:** Elevon Positioning Hoists/ OPF  
HB-1

**NASA**

**PMN/** H70-1507

**Part No:** None

**Name:** Elevon Positioning Hoists

**Mfg/** Jet Equipment & Tools

**Drawing/**

**Part No:** L-90

**Sheet No:** Vendor Catalog

**Function:** Provides mechanical advantage to raise, lower, and hold the elevon.

**Critical Failure Mode/Failure Mode No:** Gearbox Failure/(FMN 09FTP3-012.003)  
Mechanical Load Brake Failure/(FMN 09FTP3-012.004)

**Failure Cause:**

Gearbox Failure -

Linkage is lost between gearbox components due to worn or damaged gear (teeth)

Mechanical Load Brake Failure -

Mechanical linkage between handwheel and gearbox is lost due to worn or damaged brake lining, holding pawl, or brake plate.

**Failure Effect:**

Gearbox Failure -

Load will drop without means of control resulting in possible loss (damage) of a vehicle system. The gearbox failure is detectable by abnormal noises and visual movements. Time to effect is immediate.

Mechanical Load Brake Failure -

Load will drop without means of control resulting in possible loss (damage) of a vehicle system. The mechanical load brake failure is detectable by abnormal movements when the hand chain is held. Time to effect is immediate.



**ACCEPTANCE RATIONALE**

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**Design:**

- The hoist is an off-the-shelf item manufactured by Jet Equipment and Tools is designed to handle a 1.5 ton working load. The minimum safety factor is 5:1 (ultimate) and is in accordance with NSS/GO-1740-9. The maximum allowed lifting load is 1200 lbs which provides an operational safety factor of 2.5:1.
- The Jet hoist design is in accordance with ANSI B30.16 and OSHA
- The gears are splined to shafts or integrally machined and are retained in place by shoulders within the confines of the gearbox.
- These hoists are subjected to a low number of cycles compared to commercial use. This diminished usage should provide for better long term reliability.
- The gears are permanently lubricated at the factory.

**Test:**

- OMRS File VI requires the annual performance of a rated load test.
- A load test of 100% of rated load is performed annually by OMI V6H24 in accordance with a NSS/GO 1740.9 requirement.
- An annual operational check of the hoist under full rated load is performed in accordance with OMI V6H24.
- Acceptance test at 125% of the rated load was performed on initial installation per NSS/GO 1740.9 and the installation drawings.
- Pre-operational positioning of the hoist per OMI V5F01 verifies proper operation of all hoist functions.

**Inspection:**

- The hoist is inspected per OMI V5F01 for an active or current load test validation tag which will be legible along with any warning plates prior to operation.
- Inspections are performed in accordance with NSS/GO-1740.9 requirements.
- Visual inspections are completed annually in accordance with OMI V6H24 and include:
  - a. An inspection of the load bearing parts (suspension bolts, shafts, bearings, support structure) for wear, cracks, and distortions without disassembly of the hoist.
  - b. Inspection for lubrication leakage.
  - c. Inspections of chain wear (twists, damage links, foreign matters) hook deformations, corrosion, and damage inspections.
- When the annual 100% rated load is in progress, a check for evidence of brake slippage under rated load is completed.

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**Failure History:**

- The PRACA database was researched and no failure data was found on this component in the critical failure modes.
- The GIDEP failure data interchange system was researched and no failure data was found on this component in the critical failure modes.

**Operational Use:**

- Correcting Action:

Gearbox Failure - There is no action which can be taken to mitigate this effect.

Mechanical Load Brake Failure - The operator may mitigate failure effects by stopping hand chain movement.

- Timeframe:

Gearbox Failure - Since no correcting action is available, timeframe does not apply.

Mechanical Load Brake Failure - Seconds