

USA Integrated Logistics CIL Sheet

SSD92FO044
Revision B

Critical Item: Filter

B/L: 600.26

Total Quantity: 32

System: MPS

Find Number: F1, F2

05-14-2001

Criticality Category: 1

FMEA/CIL No: SSD92FO044

System/Area: MPS/ OPF, Dryden

NASA

PMN/

Part No: ME286-0069-0009

Name: A70-0640/Cap & Plug Set

Mfg/

Drawing/

Part No: Wintec/14228-634-9

Sheet No: GW70-005800/1

Function: Supply gas filtration at He prepress at PD9 & PD10

Critical Failure Mode/Failure Mode No: Passes contaminants/ SSD92FO044.001
SSD92FO044.002

Failure Cause: Manufacturing defect or corrosion

Failure Effect: Possible contamination of the Shuttle Main Propulsion System and damage to the Orbiter SSME's resulting in loss of life/vehicle (ref. SSP CILs: 03-1-0201, 03-1-0501, 03-1-0502, 03-1-0514, 03-1-0516). This failure is not detectable.

ACCEPTANCE RATIONALE

- Design:**
- Filter operating parameters
 - Flow: 5 gpm
 - Filtration: >25 micron
 - Pressure Drop: <12 psi
 - Actual Operating Pressure: 400 +/- 25 psig
 - Design Operating Pressure: 400 psig*
 - Proof Pressure: 800 psig
 - Burst Pressure: 1600 psig
 - Contaminant cap.: 0.6 grams
 - Element collapse pressure: 450 psi differential
 - Upstream filtration: S70-0965-2 panel; PD9 filtered by filter A82897 (10 microns), PD10 filtered by filter A83091 (10 microns).
 - Material (filter element and other filter parts)
 - All stainless steel construction
 - Filter element construction
 - Single layer, non-sintered, non-calendered, double Dutch twill weave wire mesh cloth.
 - Filter construction
 - This filter has a separable type housing and a replaceable element.

* see Attachment 1

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- Filter element meets the NSTS 07700, Volume 10 paragraph 3.6.12.1.1.2.2.1 requirement for filter design service life.

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- All hardware and gases used in the GSE, from the tank facility to the flight interface, comply with SE-S-0073 and SN-C-0005 for contamination control and component design

Test: The ME286-0069 filter procurement specification requires the following tests:

- Each filter element is "bubble point" tested (prior to assembly to the body)
- Each filter is proof pressure tested for no less than three minutes
- Lot representative filters are filtration tested with contaminate dust
- Lot representative filters are vibration tested
- Lot representative filters are (filter element) collapse pressure tested with contaminant dust

Inspection: - OMIs V6A45 & V6E85 require an annual replacement of these filters.

- OMRSD File VI requires an annual filter replacement.

Failure History: Current data on test failures, unexplained anomalies and failures experienced during ground processing activities can be found in the PRACA database. The PRACA database was researched and no failure data was found on this component in this model.

The GIDEP failure data interchange system has been researched and no failure data was found on this component in the critical failure mode.

Operational Use:

-Correcting Action:

There is no action which can be taken to mitigate the failure effect.

-Timeframe:

Since no correcting action is available, timeframe does not apply.