

FMEA
EMU FAILURE MODE, EFFECT ANALYSIS

01/02/90 SUPERSEDES / /

ANALYST:

NAME P/N QTY	FUNCTION	FAILURE MODE & CAUSES	MISSION PHASE	FAILURE EFFECT	FAILURE DETECTION FLIGHT/GROUND	TIME TO EFFECT/ ACTIONS	CBIT	REMARKS/ HAZARD	REF
DISPLAY AND CONTROLS ELECTRONICS, ITEM 350 6V702291 (3)	Provides current limiting for EVC, feedback solenoid and CLIV solenoid power. Provides optical isolation and discrete signal conditioning for CMS input discretes and EVC line discretes. Contains battery current and voltage sense circuits, DCN display, and provides secondary power to DCN display, CWS, and sensors.	554FR26: DC/DC converter current limiter fails shorted (input to output). CAUSE: Electronic component failure.	PREEVA EVA	END ITEM: Loss of overcurrent protection for DCN for short circuits in DC/DC converter output circuits. GPE INTERFACE: Loss of overcurrent protection for CMS, sensors, and HDS. A subsequent unprotected short circuit in the EMU would cause the EMU power return P.C. trace in the DCN to fuse, causing a loss of all EMU electrical power. MISSION: None for single failure. Terminate EVA for subsequent failure which cause a power loss. CREW/VEHICLE: None for single or double failure. Possible loss of crewmen with loss of SOP.	FLIGHT: No. GROUND: Yes. FEMU-R-001, Para. 7.3.5.2.1.1. 3 DC/DC Converter Current Limiter Test.	None required. TIME AVAILABLE: N/A TIME REQUIRED: N/A	3/1A A-PASS B-PASS C-PASS	The redundant path in the SOP. Circuit breakers (current limiters) are standby redundant. Unable to power EMU from either battery or SCU.	None.

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