FAILURE MODE EFFECTS ANALYSIS/CRITICAL ITEMS LIST PROJECT: EDFT-04 FMEA NUMBER: EC-MUT-07 ORIGINATOR: JSC LRU PART NUMBER: SEG33106880-PART NAME: ECOM ASSY QUANTITY: 1 301,303,305,307 LRU PART NAME: MUT PART NUMBER: SEG33107096-301 SYSTEM: DTO 671 EFFECTIVITY: STS-76 DRAWING: SEE P/N SUBSYSTEM: EVA & Subsequent CRITICALITY: CRITICAL ITEM? YES NO * SUCCESS PATHS: 3 SUCCESS PATHS REMAINING: 2 CRITICALITY CATEGORY: 1R/3 REDUNDANCY SCREENS: A - 1.) C/O PRELAUNCH: N/A C/O ON ORBIT: N/A B - 3.) DETECTION FLIGHT CREW: N/A DETECTION GROUND CREW: N/A C - 5.) LOSS OF REDUNDANCY FROM SINGLE CAUSE: N/A FUNCTION: The ECOM assembly which is used on the end effectors, serves as an interface for attaching compatible end effectors to the ECOM socket located on the MUT base assembly. The ECOM assembly uses two independent spring loaded balls to attach itself to the ECOM socket. Operation of the ECOM assembly requires the crewtnember to pull back on the locking collar and rotate to either the locked or release positions which are visually indicated by black on black and a black on white alignment marks, respectively. FAILURE MODE: ECOM assembly fails to release. CAUSE: Contamination, galling, piece part defect.

FAILURE DETECTION: Visual.

REMAINING PATHS: End effector.

EFFECT/MISSION PHASE: EVA/landing.

CORRECTIVE ACTION: Continue using as assembled or safely stow for deorbit and landing.

FAILURE EFFECTS-

END ITEM: MUT fails to function properly.

INTERFACE: None.

MISSION: Unable to change end effector.

CREW/VEHICLE: If multiple failures occur, possible damage to vehicle could occur at landing. Handrails are not designed to withstand landing loads with the MUT assembly attached. If an additional failure at the toggle latch or equipment tether were to occur, the crew can not separate from the MUT to ingress the airlock.

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FAILURE MODE E	FFECTS ANALYSIS/CRITICAL	. ITEMS LIST
FMEA NUMBER: EC-MUT-07	ORIGINATOR: ISC	PROJECT: EDFT-04
FART NAME: ECOM ASSY	LRUPART NUMBER: SEG33106880-	QUANTITY: 1
PART NUMBER: SEG33107096-301 DRAWING: SEE P/N	301,303,305,307 LRU PART NAMÉ: MLT SUBSYSTEM: EVA	SYSTEM: DTO 671 EFFECTIVITY: STS-76 & Subsequent
	HAZARD INFORMATION:	
HAZARD: YESNO	*	
HAZARD ORGANIZATION COD	E: N/A	
HAZARD NUMBER: N/A		
- IVA		
TIME TO EFFECT: Hours.		
TIME TO DETECT: Seconds.		
TIME TO CORRECT: Minutes.		
Time to connect. Minutes.	,,	
REMARKS:		
	-RETENTION RATIONALE-	
(A) DESIGN: N/A		
(B) TEST: N/A		
(C) INSPECTION: N/A		
(D) FAILURE HISTORY: N/A		· -
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(E) OPERATIONAL USE: N/A		
(F) MAINTAINABILITY: N/A		
PREPARED BY: M.D. Gamer	REVISION:	DATE: 2/22/96